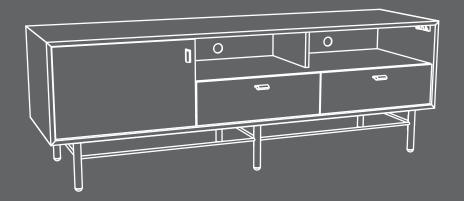
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Credenza

Avon Collection | Model 5422051

NOTE: THIS INSTRUCTION BOOKLET CONTAINS <u>IMPORTANT</u> SAFETY INFORMATION.

PLEASE READ AND KEEP FOR FUTURE REFERENCE.

Table of Contents

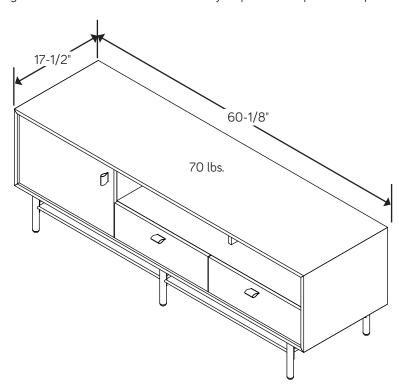
Assembly Tools Required

Part Identification	3		N. O. St. ili.
Hardware Identification	4	>	No. 2 Phillips Screwdriver Tip Shown Actual Size
Assembly Steps	5-28		Short Screwdriver
Safety	29		Short Screwonver
			Skip the power trip. This time.

A WARNING

Use of a TV that is too heavy or large is hazardous. A TV that is too heavy will create a risk of a tip-over that can cause severe injury or death. A TV that is too large for the available space might be accidentally pushed or bumped off the furniture, or subject to tip-over.

- Check the size and weight of your TV. Compare it to the diagram below before you begin assembly!
- This Sauder unit is designed for use with televisions weighing less than 70 pounds. Never use with a TV that weighs more.
- The size of the television, front-to-back and side-to-side, must fit within the space defined in the diagram.
 - Never place the front edge of the TV past the front edge of the TV support shelf (or stop molding if equipped)
 - Never allow the sides of the TV to extend past the side edges of the TV support surface.
 - If the TV has a CRT picture tube, the picture tube cone may extend past the rear of the support shelf.
- Be sure to apply the warning label as instructed in the last assembly step. The label provides important safety related information.



Part Identification

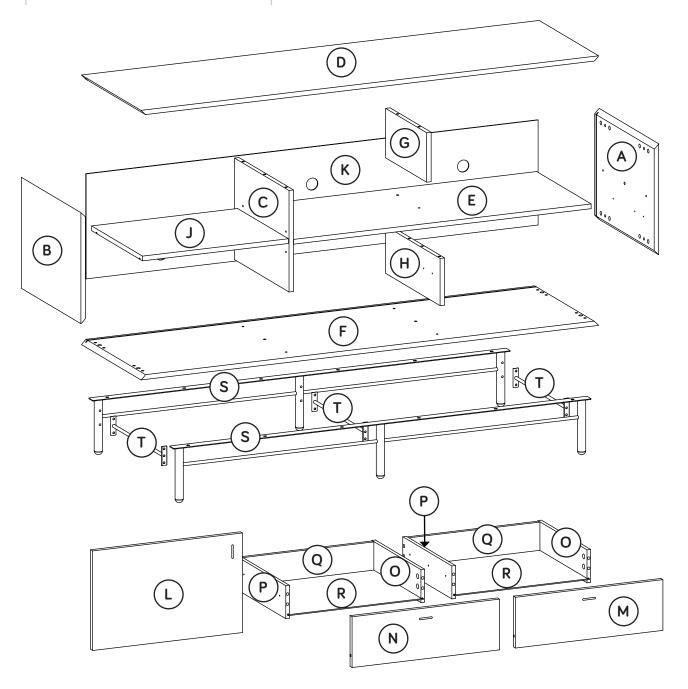


While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

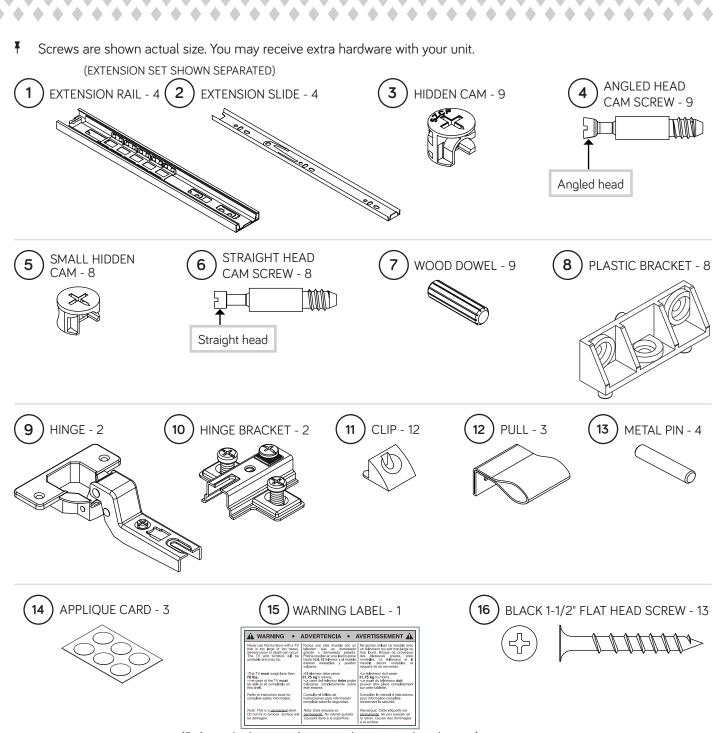
Α	RIGHT END (1)
В	LEFT END (1)
С	UPRIGHT (1)
D	TOP (1)
Е	SHELF (1)
F	ВОТТОМ (1)
G	UPPER DIVIDER (1)

Н	LOWER DIVIDER (1)
J	ADJUSTABLE SHELF (1)
K	BACK (1)
L	DOOR (1)
М	RIGHT DRAWER FRONT (1)
N	LEFT DRAWER FRONT (1)
0	RIGHT DRAWER SIDE (2)

Р	LEFT DRAWER SIDE (2)
Q	DRAWER BACK (2)
R	DRAWER BOTTOM (2)
S	LEG (2)
Т	STRETCHER (3)

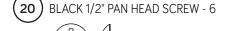


Hardware Identification





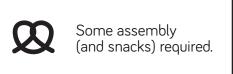


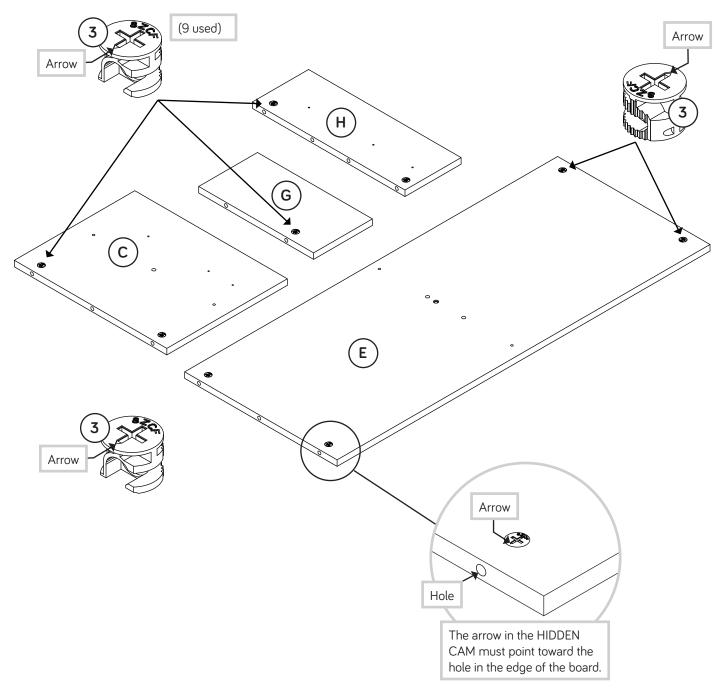




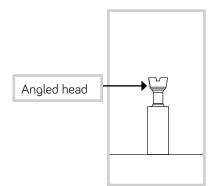


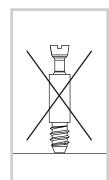
- Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- Push nine HIDDEN CAMS (3) into the UPRIGHT (C), SHELF (E), and DIVIDERS (G and H).

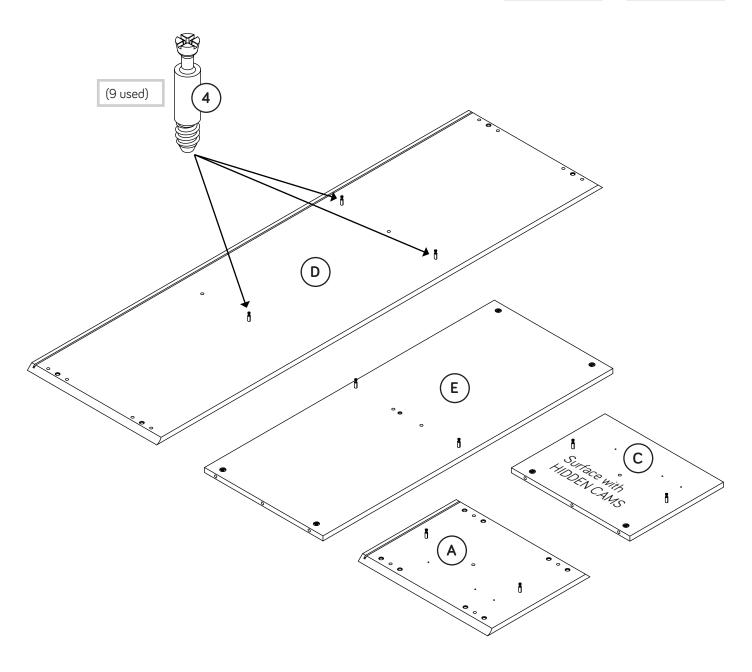




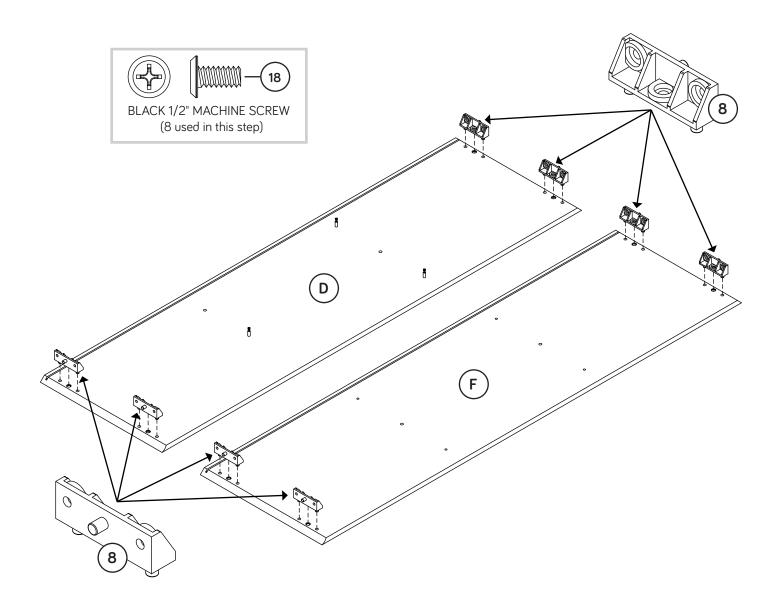
Turn nine ANGLED HEAD CAM SCREWS (4) into the exact holes shown in the RIGHT END (A), UPRIGHT (C), TOP (D), and SHELF (E).



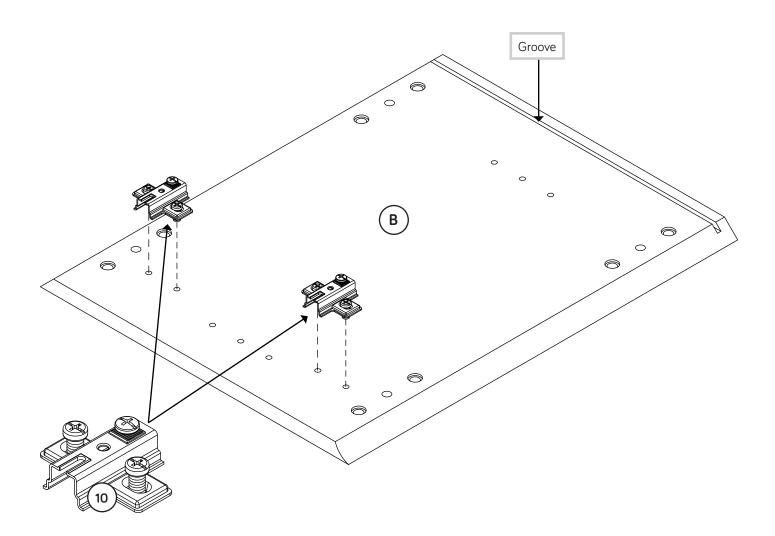




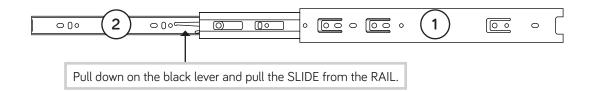
- Fasten the PLASTIC BRACKETS (8) to the TOP (D) and BOTTOM (F). Use eight BLACK 1/2" MACHINE SCREWS (18).
- NOTE: Be sure to position the BRACKETS exactly as shown.

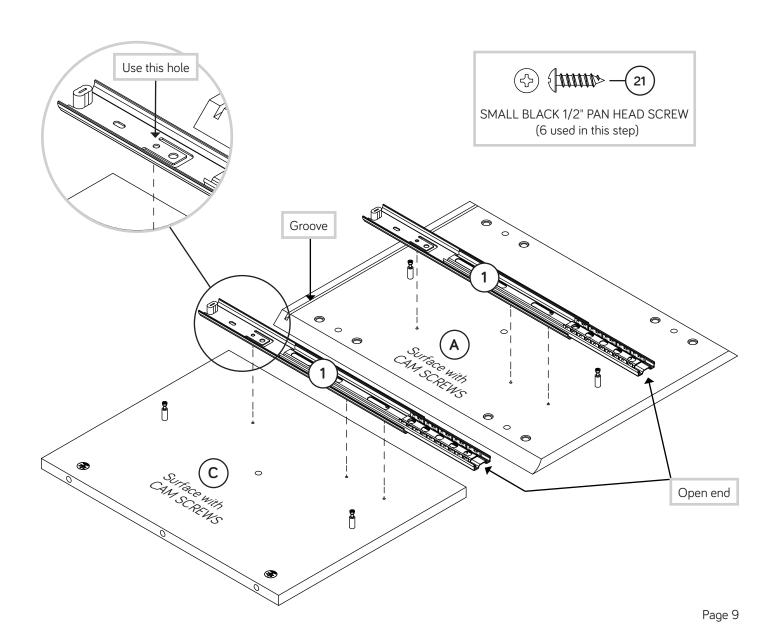


- Fasten the HINGE BRACKETS (10) to the LEFT END (B). Use the screws in the HINGE BRACKETS.
- NOTE: Be sure to position the HINGE BRACKETS exactly as shown.

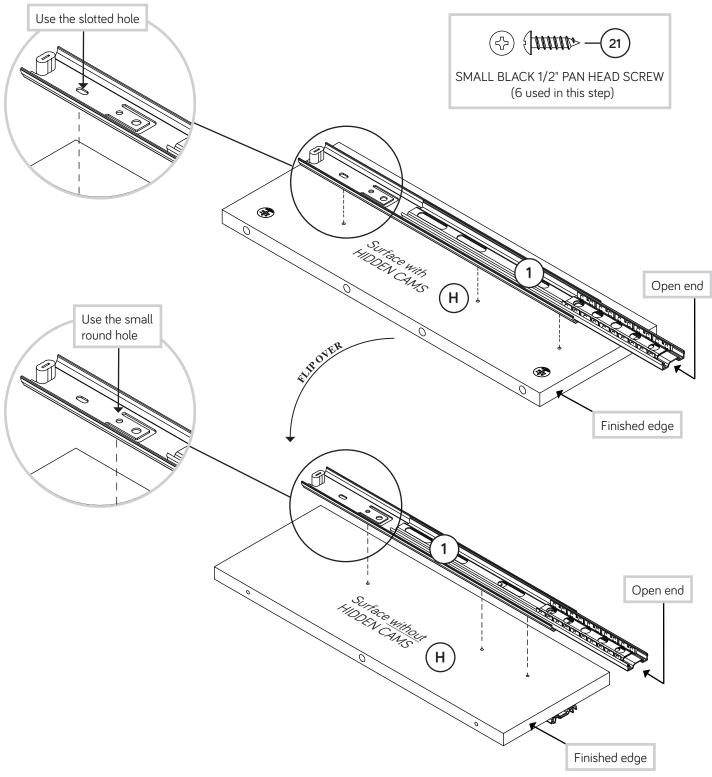


- Separate the EXTENSION SLIDES (2) from the EXTENSION RAILS (1) as shown in the upper diagram below. Be prepared, the parts are greasy.
- Fasten two EXTENSION RAILS (1) to the RIGHT END (A) and UPRIGHT (C). Use six SMALL BLACK 1/2" PAN HEAD SCREWS (21).
- NOTE: Use the exact holes shown.
- NOTE: For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL out to find the other holes that line up with the holes in the END and UPRIGHT. Turn a SCREW into these holes.

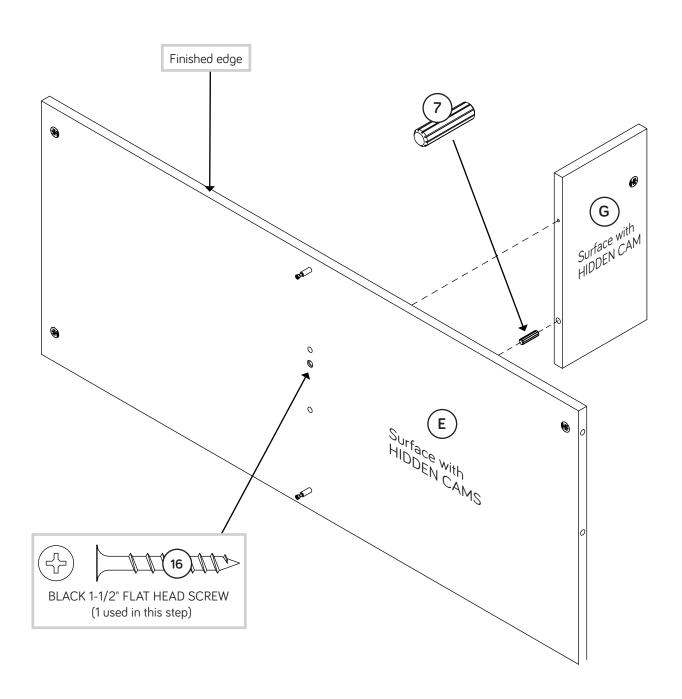




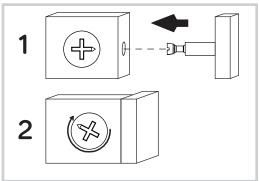
- Fasten two EXTENSION RAILS (1) to both surfaces of the LOWER DIVIDER (H). Use six SMALL BLACK 1/2" PAN HEAD SCREWS (21).
- NOTE: Use the exact holes shown.
- NOTE: For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL out to find the other holes that line up with the holes in the LOWER DIVIDER. Turn a SCREW into these holes.

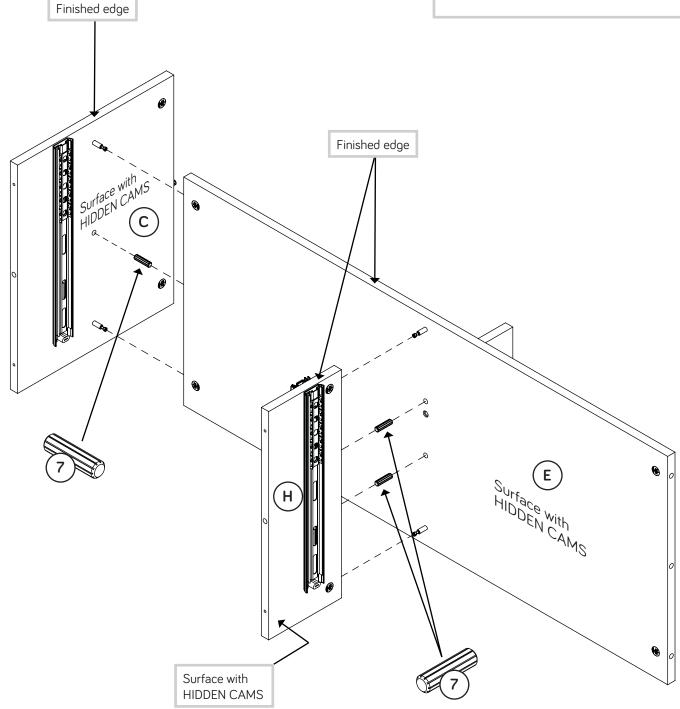


- Push a WOOD DOWEL (7) into the exact hole shown in the UPPER DIVIDER (G).
- Fasten the UPPER DIVIDER (G) to the SHELF (E). Use a BLACK 1-1/2" FLAT HEAD SCREW (16).
- NOTE: Be sure the WOOD DOWEL in the UPPER DIVIDER inserts into the hole in the SHELF.



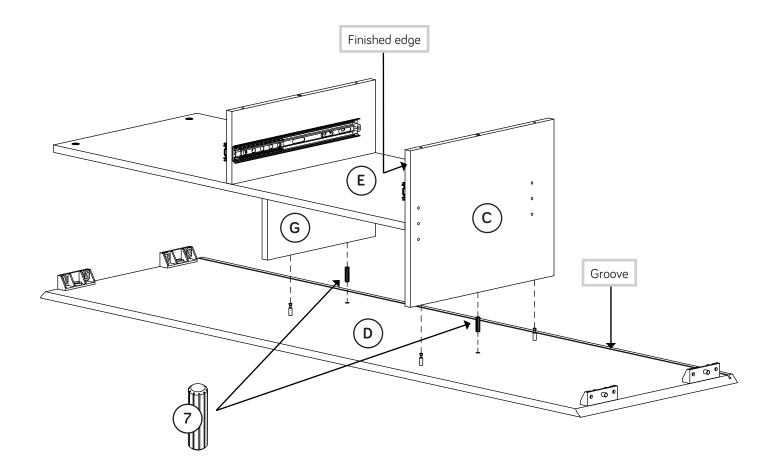
- Push three WOOD DOWELS (7) into the exact holes shown in the SHELF (E).
- Fasten the UPRIGHT (C) and LOWER DIVIDER (H) to the SHELF (E). Tighten four HIDDEN CAMS.
- NOTE: Be sure the WOOD DOWELS in the SHELF insert into the holes in the UPRIGHT and LOWER DIVIDER.



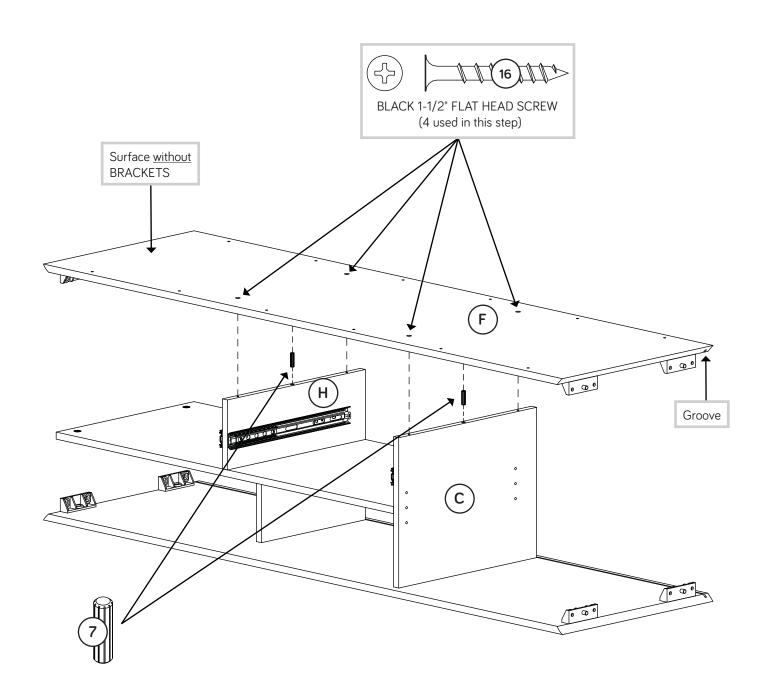


- Push two WOOD DOWELS (7) into the exact holes shown in the TOP (D).
- Fasten the UPRIGHT (C) and UPPER DIVIDER (G) to the TOP (D). Tighten three HIDDEN CAMS.
- NOTE: Be sure the WOOD DOWELS in the TOP insert into the holes in the UPRIGHT and UPPER DIVIDER.

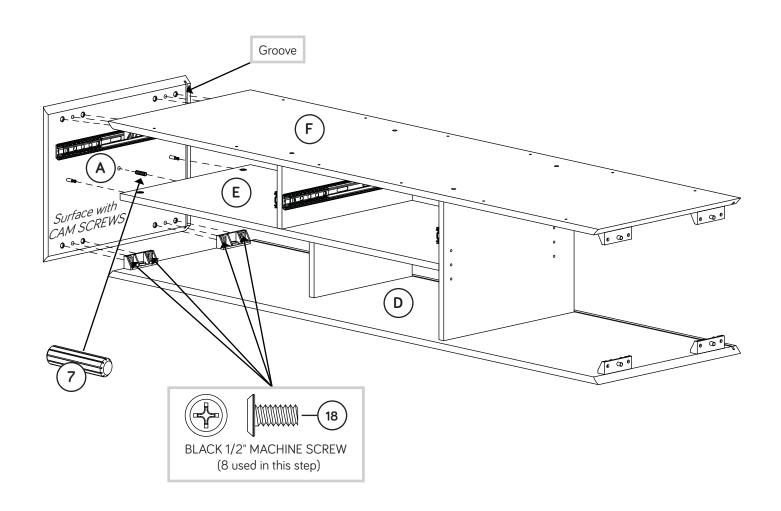




- Push two WOOD DOWELS (7) into the exact hole shown in the UPRIGHT (C) and LOWER DIVIDER (H).
- Fasten the BOTTOM (F) to the UPRIGHT (C) and LOWER DIVIDER (H). Use four BLACK 1-1/2" FLAT HEAD SCREWS (16).
- NOTE: Be sure the WOOD DOWELS in the UPRIGHT and LOWER DIVIDER insert into the holes in the BOTTOM.

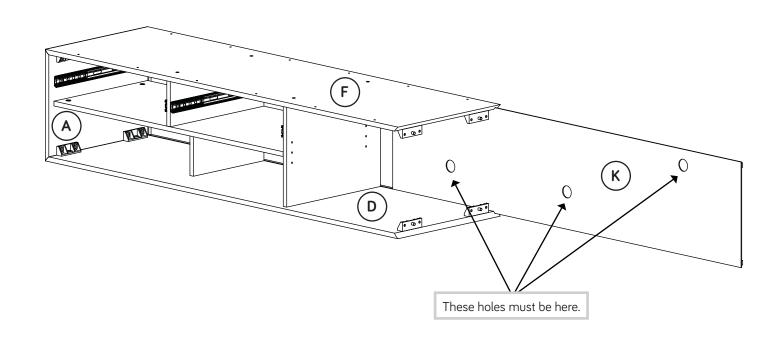


- NOTE: You may need to use a Short Screwdriver in this step.
- Push a WOOD DOWEL (7) into the exact hole shown in the RIGHT END (A).
- Fasten the RIGHT END (A) to the TOP (D) and BOTTOM (F). Use eight BLACK 1/2" MACHINE SCREWS (18) through the PLASTIC BRACKETS on the TOP and BOTTOM and into the holes in the RIGHT END.
- Fasten the RIGHT END (A) to the SHELF (E). Tighten two HIDDEN CAMS.
- NOTE: Be sure the WOOD DOWEL in the RIGHT END inserts into the hole in the SHELF.

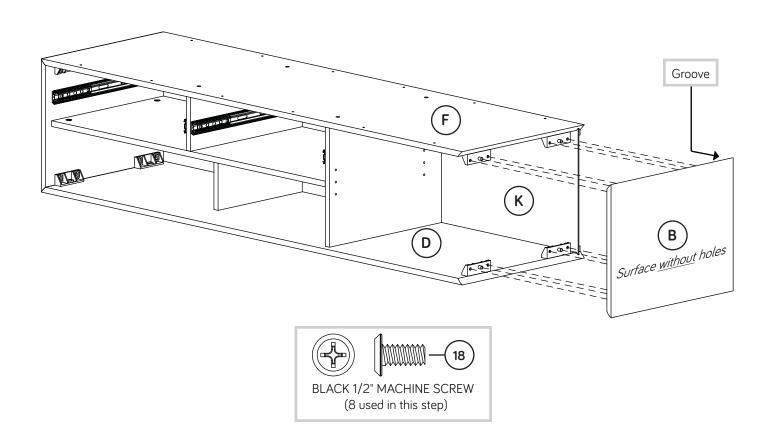


- Slide the BACK (K) into the grooves of the TOP (D) and BOTTOM (F).
- NOTE: Be sure the large holes in the BACKS are positioned as shown.
- NOTE: Be sure the BACK inserts into the groove of the RIGHT END (A).

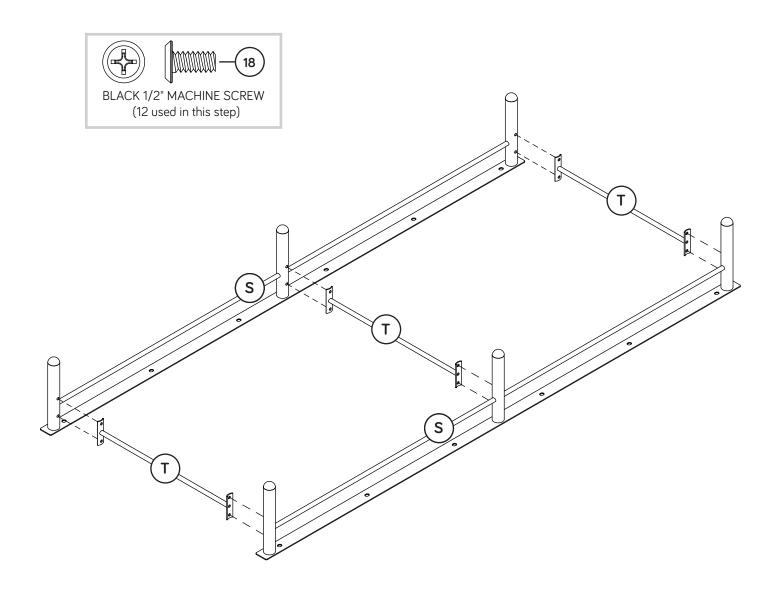




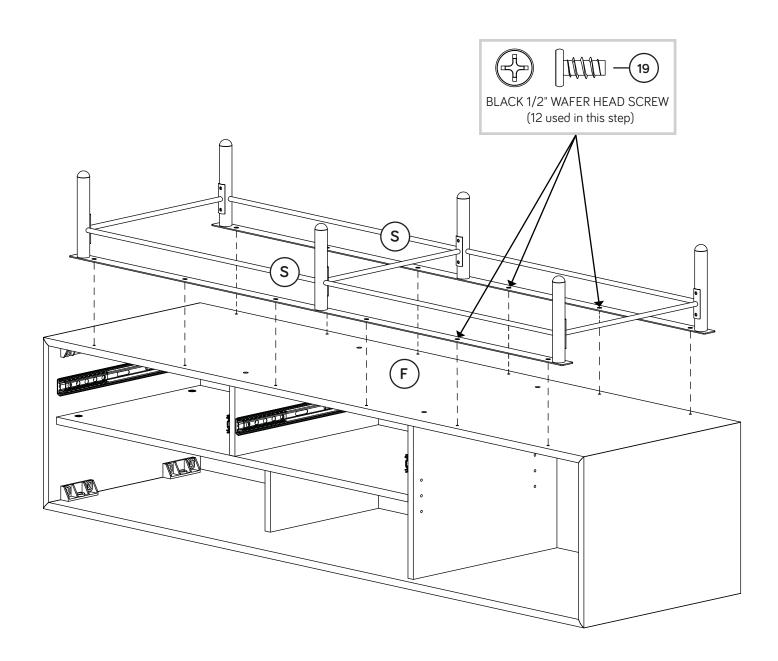
- Fasten the LEFT END (B) to the TOP (D) and BOTTOM (F). Use eight BLACK 1/2" MACHINE SCREWS (18) through the PLASTIC BRACKETS on the TOP and BOTTOM and into the holes in the LEFT END.
- NOTE: Be sure the BACK (K) inserts into the groove of the LEFT END (B).



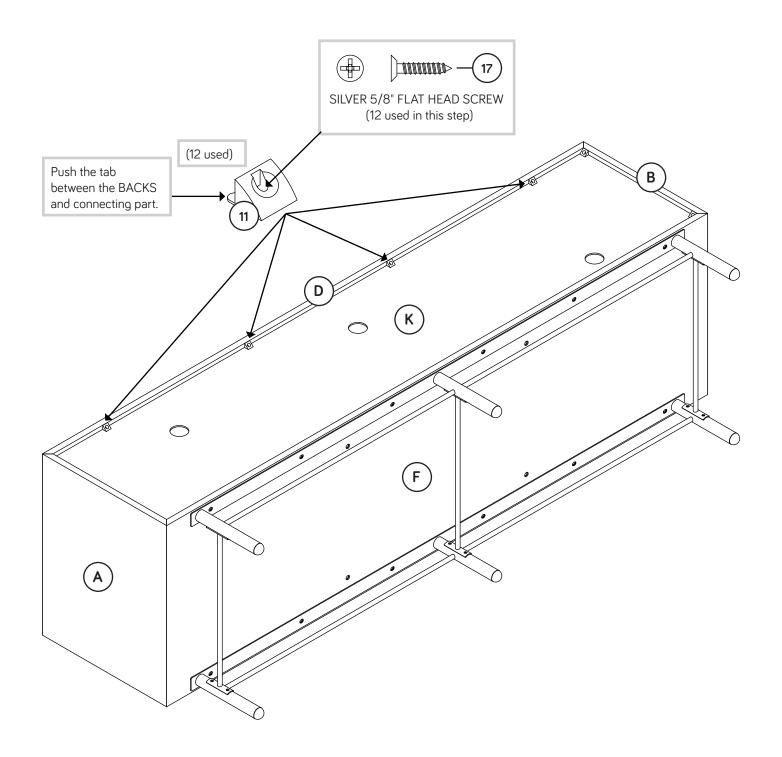
- Fasten the STRETCHERS (T) to the LEGS (S). Use twelve BLACK 1/2" MACHINE SCREWS (18).
- NOTE: You should start each SCREW before completely tightening any of them.



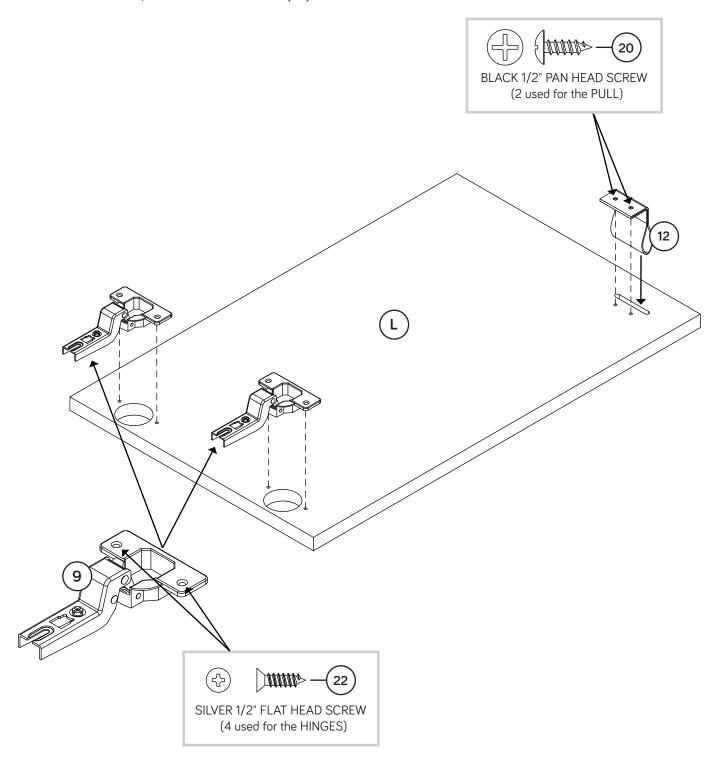
- Fasten the LEGS (S) to the BOTTOM (F). Use twelve BLACK 1/2" WAFER HEAD SCREWS (19).
- NOTE: You should start each SCREW a few turns before completely tightening any of them.



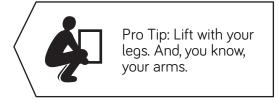
- Carefully turn your unit onto its front edges.
- Push twelve CLIPS (11) between the BACK (K) and connecting ENDS (A and B), TOP (D), and BOTTOM (F).
- Then, fasten the CLIPS (11) with twelve SILVER 5/8" FLAT HEAD SCREWS (17).

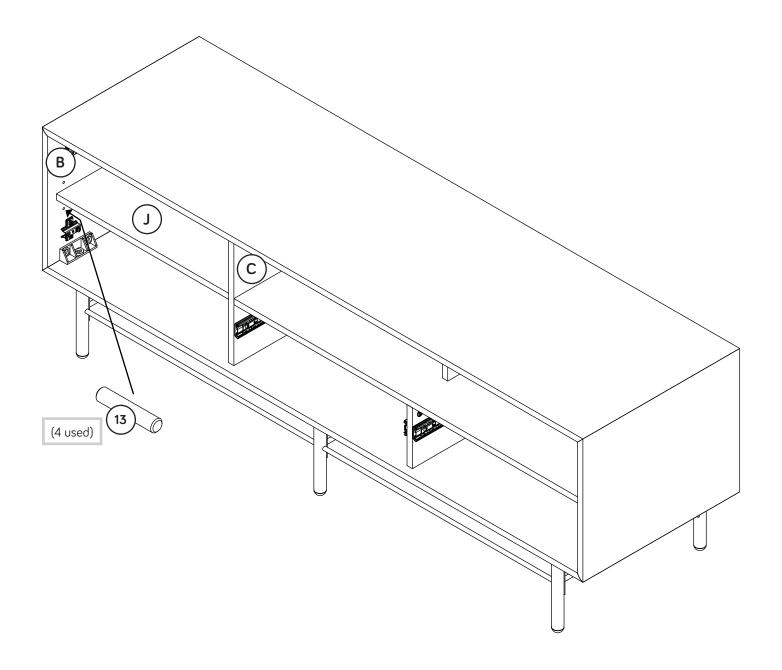


- Fasten the HINGES (9) to the DOOR (L). Use four SILVER 1/2" FLAT HEAD SCREWS (22).
- Then, insert a PULL (12) through the slot in the DOOR (L).
- Next, fasten the back of the PULL (12) to the DOOR (L). Use two BLACK 1/2" PAN HEAD SCREWS (20).

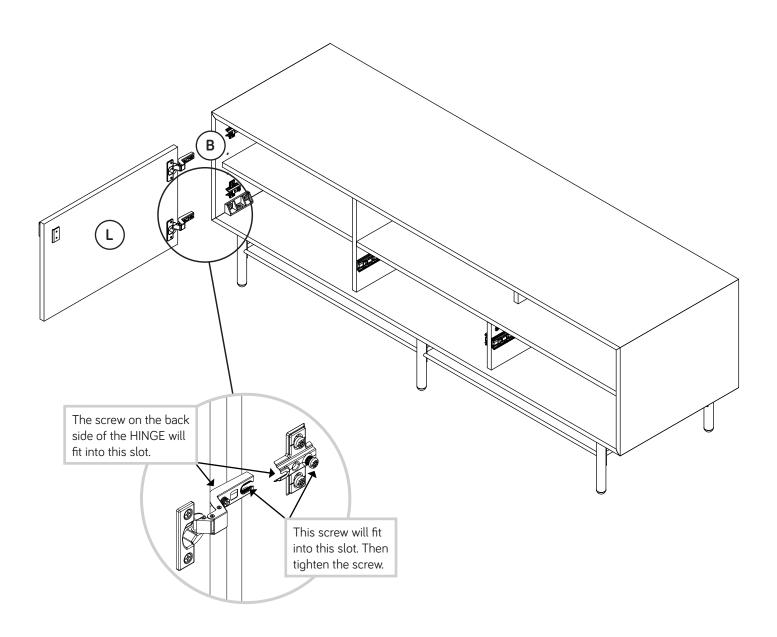


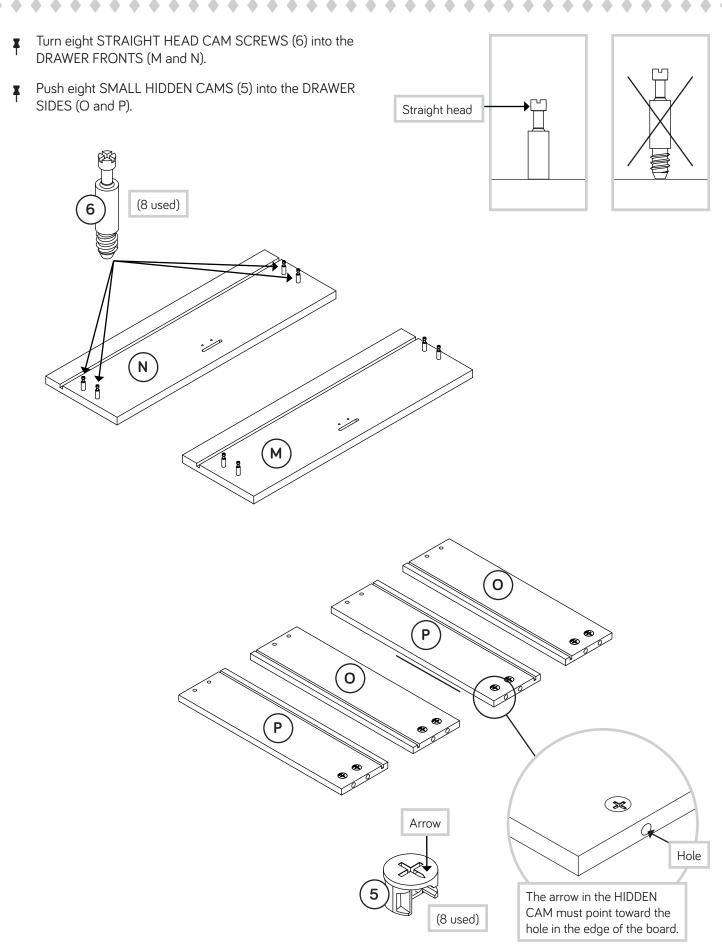
- **▼** Carefully stand your unit upright.
- Insert the METAL PINS (13) into the hole locations of your choice in the LEFT END (B) and UPRIGHT (C). Set the ADJUSTABLE SHELF (J) onto the METAL PINS.



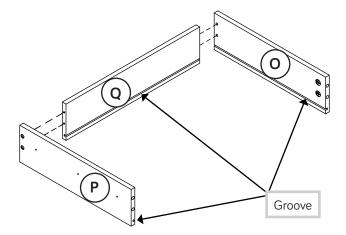


- Fasten the HINGES on the DOOR (L) to the HINGE BRACKETS on the LEFT END (B).
- Follow the large diagram below fastening both HINGES to the HINGE BRACKETS keeping the DOOR vertical at all times.



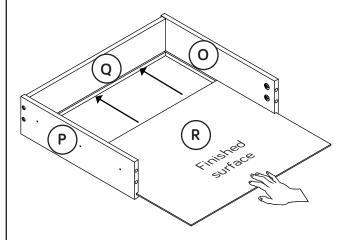


BLACK 1-1/2" FLAT HEAD SCREW
(8 used in this step)



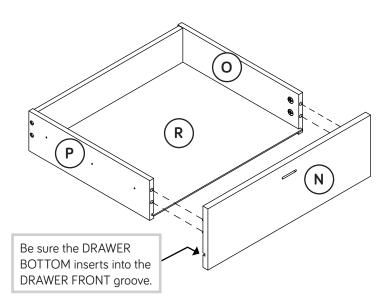
Fasten the DRAWER SIDES (O and P) to the DRAWER BACK (Q). Use four BLACK 1-1/2" FLAT HEAD SCREWS (16).

2



Slide the DRAWER BOTTOM (R) into the grooves in the DRAWER SIDES (O and P) and DRAWER BACK (Q).

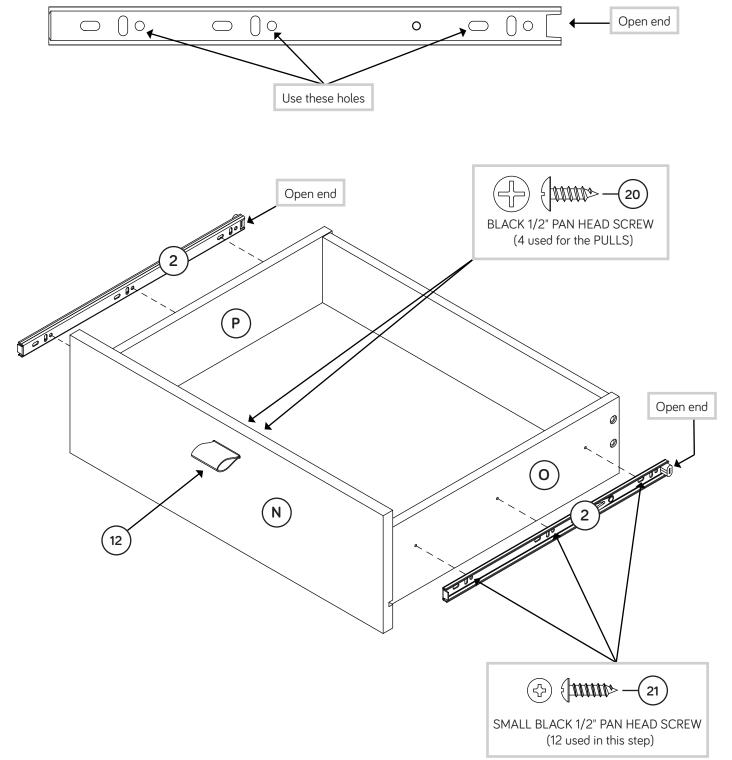
3



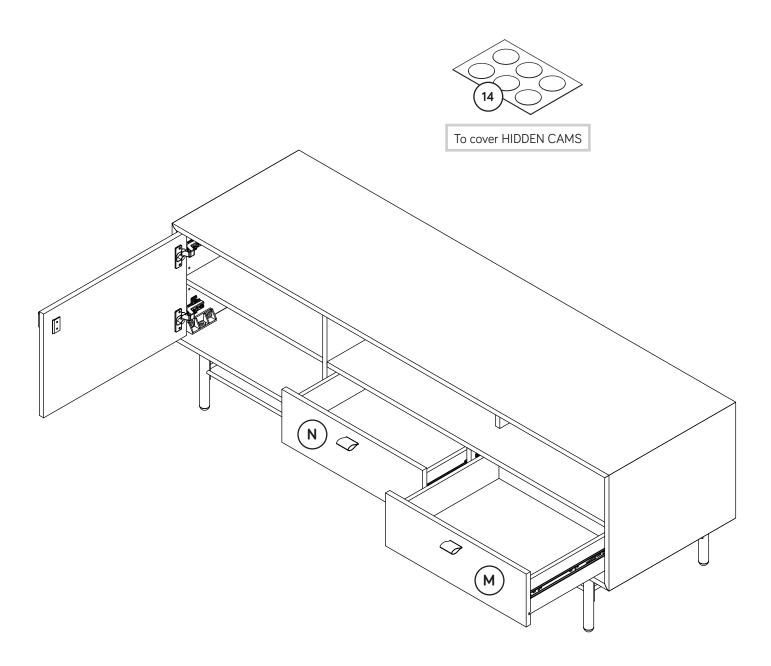
- Fasten the LEFT DRAWER FRONT (N) to the DRAWER SIDES (O and P). Tighten four HIDDEN CAMS.
- NOTE: Be sure the DRAWER BOTTOM (R) inserts into the groove of the LEFT DRAWER FRONT (N).
- Repeat this step for the other drawer using the RIGHT DRAWER FRONT (M).

Fasten the EXTENSION SLIDES (2) to the DRAWER SIDES (O and P). Use six BLACK 1/2" PAN HEAD SCREWS (21).

- NOTE: Be sure to use the exact holes shown.
- Then, insert a PULL (12) through the slot in the LEFT DRAWER FRONT (N).
- Next, fasten the back of the PULL (12) to the LEFT DRAWER FRONT (N). Use two BLACK 1/2" PAN HEAD SCREWS (20).
- Repeat this step for the other drawer.



- Peel APPLIQUES from the APPLIQUE CARD (14) and stick them onto each visible HIDDEN CAM.
- To insert the drawers into your unit, line up the EXTENSION SLIDES on the drawers with the EXTENSION RAILS on the unit and push the drawers into the unit until the drawers are fully inserted. The drawers will push in hard until they are all the way in, then they will slide in and out easier.



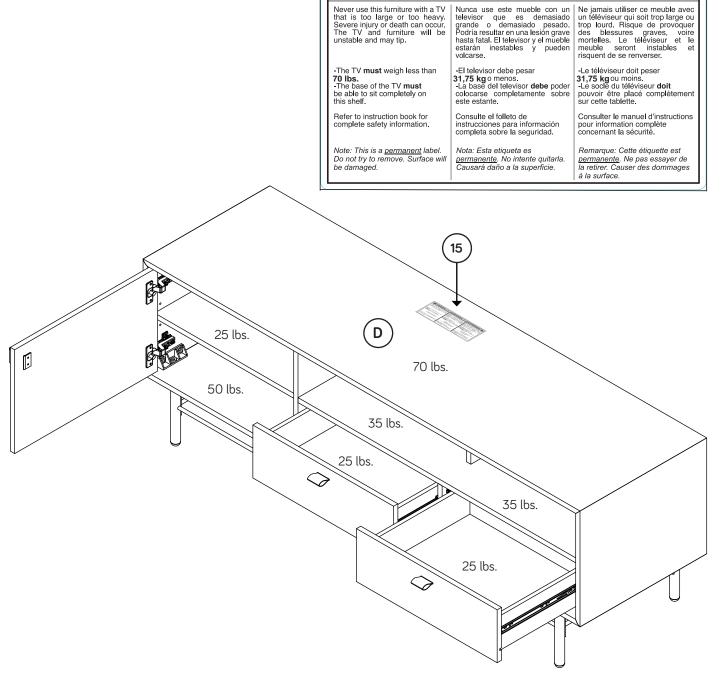
Apply the WARNING LABEL (15) to the TOP (D). You should be able to read the label when the TV is removed from the unit. When the TV is in place, it should hide the label. Peel off the backing and apply the label as shown in the diagram.

NOTE: This is a permanent label intended to last for the life of the product. Once applied, do <u>not</u> try to remove it.

WARNING

ADVERTENCIA • AVERTISSEMENT

- NOTE: Please read the back pages of the instruction booklet for important safety information.
- This completes assembly. Clean with your favorite furniture polish or a damp cloth. Wipe dry.



WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. Carefully read the following safety information.

Death or serious injury may occur when children climb on audio and/or video equipment furniture. A remote control or toys placed on the furnishing may encourage a child to climb on the furnishing and as a result may tip over onto the child.

NEVER allow children to climb or play with the TV or furnishing supporting the TV.

NEVER place toys, food, remote, etc. on top of the TV or TV furnishing.

ALWAYS use either the safety hardware as instructed or other wall anchoring device.

Relocating audio and/or video equipment to furniture not specifically designed to support audio and/or video equipment may result in death or serious injury due to furniture collapse or over turning onto a child.

NEVER place a TV on furniture that is not intended to support a TV.

NEVER exceed the maximum size and weight of the TV shown in the instructions.

Be sure to apply the TV warning label as shown in the instructions.

Overloading drawers and shelves may result in furniture that can break or sag, or tip-over which may result in injury.

NEVER exceed the weight limits shown in the instructions.

Place the heavier items on lower shelves as far back from the front as possible.

Load the bottom surfaces first to avoid top-heavy furniture.

Moving furniture that is not designed to be moved or equipped with casters may result in injury or damage to furnishings or personal property.

ALWAYS unload shelves and drawers, starting with the top surfaces, before moving.

NEVER push or pull furniture on carpet. Have a friend help lift properly to move and/or reposition it.